

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
46 04 20

SHOP COPY

RETURN TO

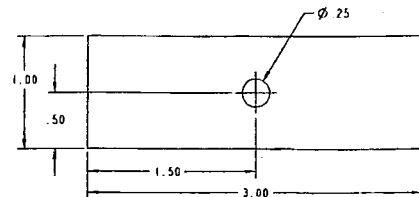
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

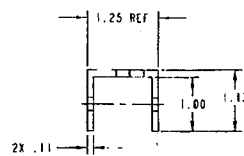
WITHOUT NOTICE

WORK ORDER

NO. 40035

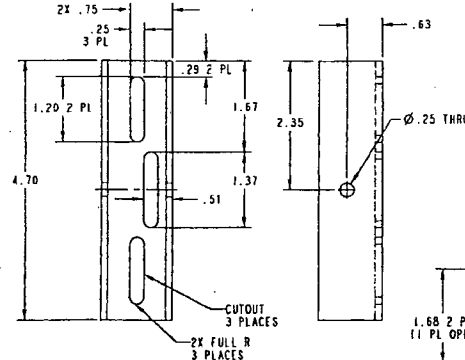


① -271 DOUBLER
MATL: .125 THK 6061-T6 00-A-250/11
SCALE 2.000

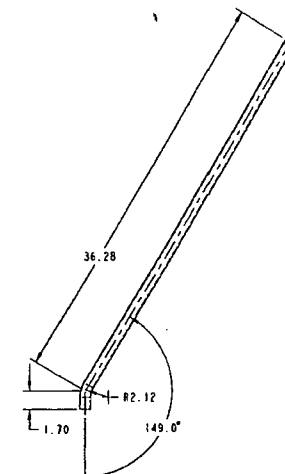
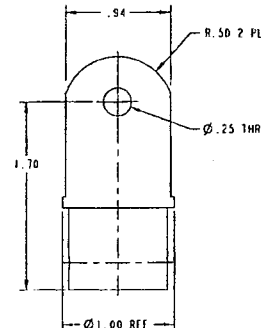
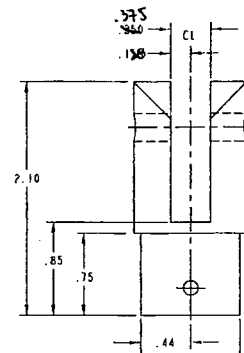


①
JLM

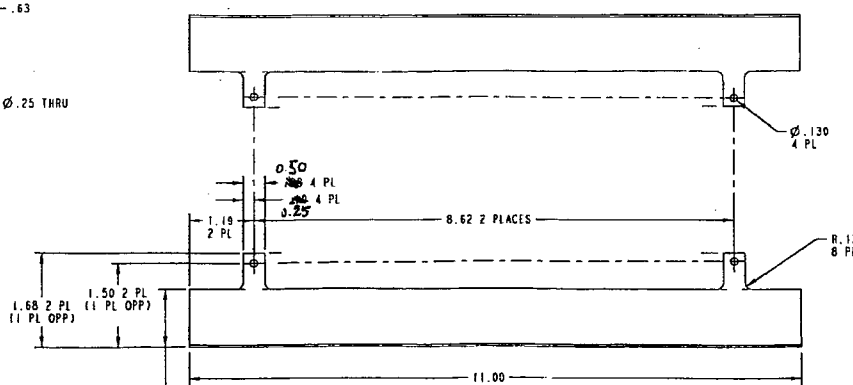
① -125 CLEVIS
MATL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000



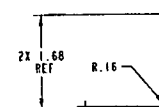
① -121 SQUARE SLEEVE
MATL: 1.25 SD, 7075-T6, 00-A-200/11
SCALE 1.000



① -343 TUBE ARM
MATL: 1.00 O/D X .065 WALL 6061-T6 TUBE
WH-T-700/6
SCALE 0.200



① -267 PAD ATTACHMENT FIXTURE
MATL: .032 THK 2024-T3, 00-A-250/4
SCALE 1.000



PREMIER AVIATION, INC.
5000 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE QRENT NO. ENG NO. REV.
D105UV8 B67-43001 B1
SCALE: BY: DATE: 3/4/05

ORIGINAL

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NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:50 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER

Job Number: 40058

Part Number: PB6743001271

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/09 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:49 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DOUBLER
Job Number	: 40058		
Estimate Number	: 13410		
P.O. Number	:	Part Number	: PB6743001271
This Issue	: 25/06/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: B67-43001 P.34
First Issue	: //	Project Number	: N/A
Previous Run	:	Drawing Revision	: B1
Written By	:	Material	:
Checked & Approved By	: <u>JUL 08.6.25</u>	Due Date	: 04/07/2008
Comment	: est rev A new issue 08.06.19 DD verified: EC	Qty:	10 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.0218 sf(s)/Unit Total: 0.2184 sf(s)

6061-T6 .125Sheet

batch:- 106634HB 8-6-26

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1HB 8-6-26Prog Rev: B1

2-Deburr if necessary

HB 8-6-2608/06/26 12 Hun

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-6-26**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK08/06/26 412

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Lot EME 08-07-09